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Purification of hydrogen from carbon monoxide for fuel cell application over modified mesoporous CuO–CeO₂ catalysts

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ARTICLE INFO

Article history: Received 30 May 2011 Received in revised form 26 July 2011 Accepted 12 August 2011 Available online 19 August 2011

Keywords: CuO-CeO₂ Transition metals CO selective oxidation Cu⁺ Oxygen vacancies

ABSTRACT

Selective oxidation of CO in H_2 -rich streams was carried out over a series of $CuO-CeO_2$ catalysts doped by different transition metals (Mn, Fe, Ni, Ti, Co and Cr). The effect of the dopants on the structure and catalytic properties of $CuO-CeO_2$ catalysts was investigated by N_2 adsorption/desorption, X-ray diffraction (XRD), H_2 temperature-programmed reduction (H_2 -TPR), X-ray photoelectron spectroscopy (XPS), Raman spectra and in situ diffuse reflectance infrared Fourier transform spectroscopy (DRIFTS) techniques. The results show that the addition of Mn and Fe plays a beneficial role in extending the low-temperature catalytic activity of $CuO-CeO_2$ catalysts, whereas the introduction of Cr and Co leads to a negative effect on the catalytic activity and resistance against CO_2 and H_2O . The superior catalytic performance of $CuO-CeO_2$ catalysts with Mn and Fe doping originates from the enhanced interaction between copper and ceria, owing to the formation of more Cu^+ and oxygen vacancies in the solid solution framework. While the poor catalytic activity of the Co doped counterpart is mainly ascribed to the substitution of introduced cobalt ions for copper ions in ceria lattice, resulting in the segregation of copper ions from the ceria lattice and the consequent aggregation of copper species on the ceria surface. The doping of Cr into $CuO-CeO_2$ structure remarkably weakens the interaction between copper and ceria, which decreases the reducibility of copper species and inhibits the formation of Cu^+ . It accounts for the lowest catalytic activity.

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1. Introduction

Hydrogen, as an ideal fuel for polymer electrolyte membrane fuel cells (PEMFCs), has been produced from the steam reforming or autothermal reforming (such as methanol, ethanol, natural gas and gasoline) processes followed by the water–gas shift (WGS) reaction [1]. However, the produced H₂-rich gases from the WGS reaction generally contain 0.5–2.0 vol.% of CO, which can poison the Pt-based anode in the PEMFCs [2]. Therefore, purification of the H₂-rich gases is of vital importance, which aims to lower the CO concentration to less than 100 ppm as a tolerance of PEMFCs [3,4]. Currently, efficient strategies for CO removal include pressure swing adsorption, Pd or Pt-alloy membrane separation, CO methanation and selective oxidation [5–7]. The selective oxidation of CO is considered as one of the most direct and cheap methods to achieve the CO tolerance. Ideal catalyst designed for this target should have high activity and selectivity as well as good thermal stability. The most efficient catalytic systems are noble metals (Pt, Ru, Pd, Rh) [8–10], gold [11–13] and transition metal oxides catalysts [2,14-16]. Although noble metals and gold catalysts are active for the selective oxidation of CO, higher reaction temperature (about $150-300\,^{\circ}$ C) for noble metal catalysts and poor selectivity for gold catalysts as well as their high cost greatly limit their application. CuO–CeO₂ based catalysts open a new era eliminating CO in H₂-rich streams due to their excellent catalytic performance and low cost [6,15,17–26].

Regarding to the superior catalytic performance of CuO-CeO₂ catalysts, the interaction between copper and ceria is important. Ceria itself has high oxygen storage capability (OSC) as well as the ability of stabilization of the dispersed metal cation species. The interaction between copper species and ceria, by means of the formation of interfacial active centers between CuO_x and CeO₂ domains [27], leads to a stronger redox property and high catalytic activity. Recently, studies have shown that the introduction of a third or fourth element could readily improve the OSC of the support, redox property, thermal resistance or the interaction between active component and support. Chen et al. [28,29] reported that doping an appropriate amount of zirconium into CeO₂ increased the mobility of lattice oxygen while the incorporation of aluminum increased the dispersion of $Ce_{x}Zr_{1-x}O_{2}$, which makes a 7%CuO/Ce_{0.9}Zr_{0.1}O₂-Al₂O₃ (20%) catalyst to have a better selectivity than the 5% Pt/Al₂O₃ catalyst. Huang and Kung [30] modified ceria by doping with gadolinia or yttria and found that the formation of extrinsic oxygen vacancies because the Ga doping increased the oxygen ionic conductivity of ceria support. Chen et al. [31]

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investigated that the addition of MgO promoted the dispersion of CuO and the incorporation of copper ions into ceria lattice. Jung et al. [32] found that there was a strong interaction between doped Pt and CuO–CeO $_2$ catalyst, which inhibits the phase separation of copper. Wu et al. [33] suggested that the doping of Ti in ceria not only enhanced the surface area by decreasing the particle size of the support but also promoted the dispersion of active copper species; moreover, owing to the doping of Ti a stronger interaction between CuO and the support was achieved, which was a major reason for the high catalytic activity of CuO/Ce $_0.8$ Ti $_0.2$ O $_2$.

The dopant cations with ionic radius and electronegativity approximate to those of Ce^{x+} are considered as the most efficient modifiers for tuning the structural and chemical properties of CeO₂ [34]. The introduction of dopant with multiple oxidation states also facilitates the excellent redox properties and fasts electron transfer rate [35]. Concerning the above facts, we synthesized a series of CuO–CeO₂ catalysts doped with different transition metals (Mn, Fe, Ni, Ti, Co, Cr) by hydrothermal method. The doping effect of transition metals in the CuO–CeO₂ catalytic system was evaluated by selective oxidation of CO in H₂-rich streams, which were further characterized by N₂ adsorption/desorption, XRD, H₂-TPR, XPS, Raman and in situ DRIFTS techniques.

2. Experimental

2.1. Catalyst synthesis

Doped $CuO-CeO_2$ mixed oxide catalysts were prepared by hydrothermal method. Nitrate salts of $Ce(NO_3)_3 \cdot 6H_2O$, $Cu(NO_3)_2 \cdot 3H_2O$, and $M(NO_3)_x$ (M = Mn, Fe, Ni, Ti, Co, Cr) as well as cetyltrimethyl ammonium bromide (CTAB; CTAB:Ce molar ratio was 1:1) were dissolved in ethanol with fixed copper content ($Cu/(CuO+CeO_2)$ wt% was always 5.0 wt%) and modifier content (the molar ratio of M to Cu was 1:5). $NH_3 \cdot H_2O$ was added dropwise to the mixed ethanol solution to adjust the pH value to 9.0. And then, the obtained slurry was aged at $100 \,^{\circ}C$ for 1 h in a stainless steal autoclave. The precipitate was separated by filtration, dried at $110 \,^{\circ}C$ and then calcined at $500 \,^{\circ}C$ for 2 h in air. The obtained $CuO-CeO_2$ catalyst and $CuO-CeO_2$ catalysts doped with Mn, Fe, Ni, Ti, Co and Cr were labeled as CuC, CuC-Mn, CuC-Fe, CuC-Ni, CuC-Ti, CuC-Co and CuC-Cr, respectively.

2.2. Catalytic performance tests

The catalytic performance tests for selective oxidation of CO in H_2 -rich streams were carried out in a fixed-bed micro-reactor (quartz glass, i.d. = 6 mm) at atmospheric pressure. 100 mg of catalyst was used in the test, which was diluted with inert α -alumina particles of the same mesh (60–80) with a mass ratio of 2:1. Prior to reactions, the samples were pretreated in oxygen at 150 °C for 0.5 h. The composition of reactant gas was 1.0% CO (by volume, hereinafter), 1.0% O_2 , 50% H_2 , 15% CO_2 (when used), 7.5% H_2O (when used) and Ar in balance. The total flow rate was 100 ml/min, and the space velocity was $60,000 \, \mathrm{ml g^{-1} h^{-1}}$.

The effluent gases were measured by an on-line gas chromatograph equipped with a thermal conductivity detector (TCD) and a flame ionization detector (FID). H_2 and O_2 were separated by a carbon molecular sieve (TDX-01) column and detected by TCD. CO and CO_2 were separated by a carbon molecular sieve (TDX-01) column, and converted to methane by a methanation reactor and analyzed by FID. The detection limit of FID for CO is 3 ppm.

Taking CO₂ in the feedstock into consideration, the conversion can be calculated as follows:

can be calculated as follows:
$$CO conversion = \frac{[CO]_{in} - [CO]_{out}}{[CO]_{in}} \times 100(\%)$$

Table 1 Characteristics of CuO–CeO₂ catalysts doped with transition metals.

Catalysts	Lattice parameter (nm)	Crystallite size (nm)	S_{BET} (m ² g ⁻¹)	<i>T</i> ₅₀ (°C)
CuC	0.5413	8.4	52	82
CuC-Mn	0.5410	8.7	68	74
CuC-Fe	0.5407	8.5	65	51
CuC-Ni	0.5413	12.1	33	82
CuC-Ti	0.5409	8.0	78	77
CuC-Co	0.5411	15.5	29	85
CuC-Cr	0.5412	9.1	61	93

The selectivity was evaluated from the oxygen mass balance as follows:

$$Selectivity = \frac{0.5([CO]_{in} - [CO]_{out})}{[O_2]_{in} - [O_2]_{out}} \times 100(\%)$$

Where "in" and "out" is the mean inlet and outlet gaseous stream, respectively.

2.3. Catalyst structure characterization

Nitrogen adsorption and desorption isotherms were determined on a Tristar II 3020 apparatus at $-195.8\,^{\circ}\text{C}$. The specific surface areas were calculated by the BET method.

Powder X-ray diffraction (XRD) patterns were recorded on a Rigaku D/Max 2550 PC powder diffractometer using nickel-filtered CuK α radiation in the range of $20^{\circ} \leq 2\theta \leq 80^{\circ}$. The X-ray tube was operated at 40 kV and 300 mA. The average crystallite size was estimated from the line broadening with the Scherrer formula.

 $\rm H_2$ temperature-programmed reduction ($\rm H_2$ -TPR) was carried out in a quartz fixed-bed micro-reactor. In each run, 50 mg of catalyst was used, the reduction gas mixture was 5 vol.% $\rm H_2/Ar$ (40 mL min $^{-1}$), the heating rate was 10 °C min $^{-1}$. The consumption of $\rm H_2$ during the reduction was measured by TCD.

X-ray photoelectron spectroscopy (XPS) measurements were recorded with a PHI5000c spectrometer at 1486.6 eV and 12.5 kV using Al K α radiation.

UV-Raman spectra were recorded on a UV-HR Raman spectrograph with a He-Gd laser of 325 nm excitation wavelength. The spectral resolution was 4 cm⁻¹, and the spectra acquisition consisted of 2 accumulations of 30 s for each sample.

In situ diffuse reflectance infra-red Fourier transform spectroscopy (DRIFTS) data were collected with a Nicolet 6700 apparatus equipped with an MCT detector. A diffuse reflection infrared cell, equipped with temperature controlled parts and CaF $_2$ window, was connected with a vacuum apparatus. Spectra were averaged over 32 scans with a resolution of 4 cm $^{-1}$. Prior to infrared experiment, the sample was pretreated with 10% O $_2$ at 300 °C for 0.5 h and then cooled to 25 °C in order to remove the contaminants from the catalyst surface. The composition of feed stream was 1% CO, 1% O $_2$, 50% H $_2$ and Ar in balance. The deconvolution and integrated area of peaks was carried out by the Gaussian profiles.

3. Results and discussion

3.1. Catalytic performance of the catalysts

Fig. 1 presents the CO conversion and O_2 selectivity for CO selective oxidation in H_2 -rich streams on $CuO-CeO_2$ catalysts doped by different transition metals (Mn, Fe, Ni, Ti, Co, Cr) in the basic reaction streams. The temperature of 50% CO conversion (T_{50}) is listed in Table 1. It is clear that the addition of Mn and Fe plays a beneficial role in extending the low-temperature catalytic activity of $CuO-CeO_2$ catalysts, while the doping of Co and Cr leads

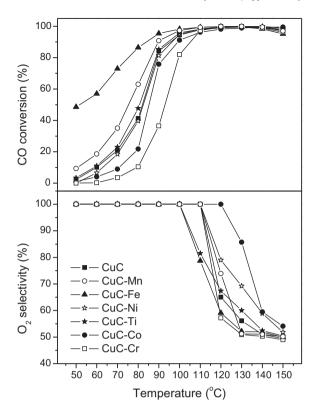


Fig. 1. Temperature-programmed reaction curves of the CO selective oxidation in the basic H_2 -rich streams over $CuO-CeO_2$ catalysts doped with transition metals. Reaction conditions: 1% CO, 1% O_2 , 50% H_2 , and balanced Ar; $SV = 60,000 \, \text{ml g}^{-1} \, \text{h}^{-1}$.

to a negative effect. CuC-Mn catalyst exhibits the widest temperature window (the temperature range of CO conversions up to 99.0%), about 40 °C, from 110 to 140 °C. CuC-Fe catalyst has the best low-temperature activity; T_{50} is only 51 °C, which is much lower than that of CuC-Mn catalyst. In addition, doping Fe into CuO-CeO₂ catalyst broadens the temperature window by 30 °C (110-130°C) while CuC catalyst only has a 20°C wide window, from 120 to 130 °C. On the contrary, CuC-Cr catalyst shows the lowest low-temperature activity and O2 selectivity for CO selective oxidation, T_{50} is up to 93 °C. CuC-Co catalyst displays a lower low-temperature activity and a temperature window shifting to higher temperature (140-150 °C); however, it attains the best selectivity of O2-CO oxidation reaction (selectivity of O2-CO oxidation reaction for CuC–Co catalyst still maintains 100% at 120 $^{\circ}$ C). Besides, the doping of Ni and Ti promotes the catalytic activity to a certain extent, according to the wider temperature windows of 30°C, from 120 to 140°C for both catalysts. Therefore, the order of catalytic activity of CuO-CeO2 catalysts modified by different transition metals for CO selective oxidation is as follows: $CuC-Mn \approx CuC-Fe > CuC-Ti > CuC-Ni > CuC > CuC-Co > CuC-Cr.$

To further observe the influence of doping transition metals on the catalytic performance for selective oxidation of CO in H_2 -rich streams, 15 vol.% CO_2 and 7.5 vol.% H_2O are introduced into the basic reaction streams to investigate the deactivation of catalysts and the results are shown in Fig. 2. Obviously, the presence of CO_2 and H_2O causes a sharp decrease in the CO oxidative activity and narrows the temperature window for achieving a CO concentration below 100 ppm (i.e. CO conversion is greater than 99.0%), due to the blocking effect of adsorbed molecular water and the accumulation of carbonate species [36,37]. CuC catalyst completely loses its activity under the reaction streams with CO_2 and H_2O . CuC–Mn and CuC–Ni catalysts still maintain $20\,^{\circ}C$ wide window and CuC–Ti catalyst maintains $10\,^{\circ}C$ wide window, indicating that the doping

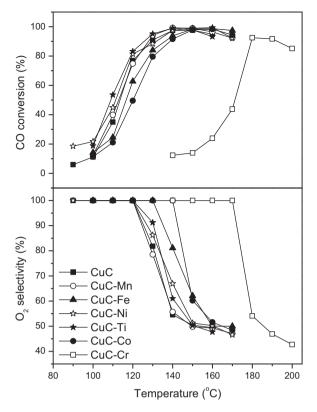


Fig. 2. Temperature-programmed reaction curves of the CO selective oxidation in H_2 -rich streams over $CuO-CeO_2$ catalysts doped with transition metals. Reaction conditions: 1% CO, 1% O_2 , 15% CO_2 , 7.5% H_2O , 50% H_2 , and balanced Ar; $SV = 60,000 \, \text{ml g}^{-1} \, h^{-1}$.

of Mn, Ni and Ti enhances the resistance against CO₂ and H₂O of CuO–CeO₂ catalyst. However, the addition of Fe, Cr or Co decreases the resistance against CO₂ and H₂O. Additionally, it worth noticing that CuC–Cr catalyst suffers seriously from the deactivation by the presence of 15% CO₂ and 7.5% H₂O in the reaction gas, according to that ΔT_{50} (ΔT_{50} = T_{50} , Fig. 2 – T_{50} , Fig. 1) is up to 80 °C for CuC–Cr catalyst while those of other catalysts are only about 30 °C. Besides, CuC–Cr catalyst still exhibits the best selectivity of O₂–CO oxidation reaction while other catalysts display the similar selectivity of O₂–CO oxidation reaction.

3.2. Characterization of catalysts

3.2.1. N_2 adsorption measurements

The N₂ adsorption/desorption isotherms and BJH pore size distribution curves of CuO-CeO2 catalysts doped with transition metals are shown in Fig. 3 and the corresponding values of the specific area calculated according to the BET method are listed in Table 1. As shown in Fig. 3, all the catalysts exhibit a type IV isotherm and have a mesoporous structure. The pore size distribution of all the catalysts except for CuC-Cr sample are about 2.0-5.0 nm, and CuC-Mn catalyst has the most uniform pore size. Considering their respective catalytic performance, a more ordered and narrower distribution of mesopores favors the catalytic performance of CuO-CeO₂ catalyst. However, the distribution pores of CuC-Cr catalyst is about 5.0-14.0 nm. The larger pore size and wider pore distribution with the smaller pore volume in the CuC-Cr catalyst may be one reason for the poor catalytic activity of CO selective oxidation. Furthermore, as reported in literature [38], the closure point of hysteresis loop for the type IV isotherm is closely related to the size of pores. At low relative pressure, the larger the pore size, the higher the pressure of closure point. That is why the closure

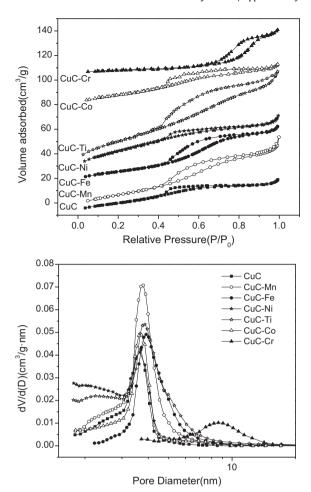


Fig. 3. N_2 adsorption/desorption isotherms and BJH pore-size distribution CuO-CeO $_2$ catalysts doped with transition metals.

point of hysteresis loop of CuC–Cr catalyst appears at P/P_0 = 0.50 while those of other catalysts appear at about P/P_0 = 0.42. However, according to the results listed in Table 1, the BET specific area of CuC catalyst is not obviously changed due to the introduction of Mn, Fe, Ti, Ni, Cr and Co.

3.2.2. XRD

Fig. 4 shows the XRD patterns of CuO-CeO₂ catalysts doped with different transition metals and Table 1 lists the lattice parameter and corresponding crystallite size, which are calculated from the (111) plane (2θ = ca. 28.7°) using Scherrer's equation. For all the samples, the diffraction peaks could be indexed to (111), (200), (220), (311), (222) and (400) reflections, corresponding to a face centered cubic fluorite structure of CeO2. No obvious diffraction lines, except for those of CuC-Ni catalyst, ascribed to dopants or their derivates are detected, which means that the dopants highly disperse on the ceria surface or incorporate into the ceria lattice to form solid solution [5,39,40]. Some diffraction peaks of crystalline NiO at 37.3°, 43.2° and 62.8° (PDF-ICDD 44-1159) are observed, indicating that the nickel oxide easily aggregates on the ceria surface. What is more, for CuC-Ni and CuC-Co catalysts, some diffraction peaks of crystalline CuO at 35.6° and 38.7° (PDF-ICDD 45-0937) are also observed, due to the aggregation of copper species on the surface of cerium oxide, which is caused by the doping of Ni or Co. As a result, the crystallite size of CuC-Ni and CuC-Co catalysts is much bigger than that of CuC catalyst. Big crystallite size and the aggregation of copper species on the surface of cerium oxide may be disadvantageous to

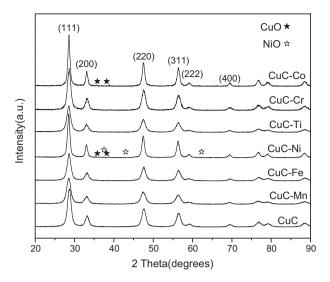


Fig. 4. Power XRD patterns of CuO-CeO₂ catalysts doped with transition metals.

the selective oxidation of CO in H_2 -rich streams [21]. Additionally, the lattice parameter of CeO_2 is obtained in Table 1 in the sequence of CuC-Fe < CuC-Ti < CuC-Mn < CuC-Co < CuC-Cr < CuC-Ni < CuC. Considering the smaller ionic radii of dopants than that of Ce^{4+} [2,33,41–43], the decreased lattice parameter indicates that some of dopants and/or copper ions incorporate into the ceria lattice to from solid solution. Moreover, the lattice parameter of CuC-Mn, CuC-Fe and CuC-Ti catalysts is much smaller than that of CuC catalyst, suggesting that the additions of Mn, Fe and Ti favor the formation of more solid solution. According to the previous studies [2,44], the existence of solid solution signifies a stronger interaction between active components and ceria, which is favorable to the selective oxidation of CO in H_2 -rich streams.

3.2.3. H₂-TPR

Fig. 5 shows the H_2 -TPR profiles of $CuO-CeO_2$ catalysts modified by different transition metals. For $CuO-CeO_2$ catalyst, three reduction peaks appear in its TPR profile (referred to α , β and γ), which may be ascribed to the reduction of the copper species strongly and weakly interacting with the ceria as well as Cu^+ species [45]. Obviously, the reduction peaks shifts to lower temperatures by the presence of Fe, Ni and Co, suggesting that the introduction of these three metals promotes the reduction of $CuO-CeO_2$ at low

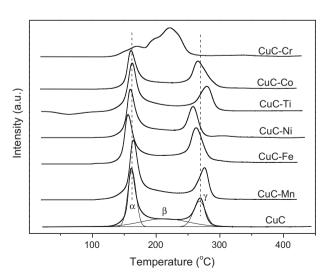


Fig. 5. H₂-TPR profiles of CuO-CeO₂ catalysts doped with transition metals.

Table 2Surface contents of Cu and M (M = Mn, Fe, Ni, Ti, Co, Cr) and surface atom ratios in the CuO-CeO₂ catalysts with transition metals derived by XPS.

Sample	Cu/(Cu + Ce + M) (at.%)	M/(Cu + Ce + M) (at.%)	M/Cu	Ce ³⁺ 3d _{5/2} in Ce (%)
CuC	23.8	-	-	14.9
CuC-Mn	19.0	7.0	0.37	17.0
CuC-Fe	20.6	0.3	0.01	16.7
CuC-Ni	21.1	3.9	0.18	13.1
CuC-Ti	20.2	3.5	0.17	15.3
CuC-Co	24.9	1.7	0.07	12.4
CuC-Cr	20.5	5.1	0.24	11.9

temperature. The reducibility of copper species for the corresponding samples is on the order of CuC-Fe>CuC-Ni>CuC-Co>CuC. Moreover, CuC-Fe catalyst possesses the smallest CeO₂ lattice parameter, as revealed by the XRD results, indicating the onset of a strong interaction existing in copper, iron species and CeO₂ and the formation of a solid solution, where Ce-O bond is weakened and the interaction between the three components is enhanced. This may be contributed to the high catalytic activity of CuC-Fe catalyst at low temperatures. In addition, despite the slightly higher reduction temperatures than those of CuC catalyst, CuC-Mn catalyst also shows the outstanding reducibility for the higher intensity of $\boldsymbol{\alpha}$ peak than those of other samples. What is more, it is worth noticing that there is almost no reduction peak of γ appearing at the H_2 consumption profiles of CuC-Cr catalyst. The H₂ consumption profiles of CuC-Cr catalyst show a low intensity of α peak and a wide and high intensity of β peak, indicating that the introduction of Cr weakens the strong interaction between copper species and the ceria. The weakened interaction between copper species and CeO₂ leads to a poor reducibility of copper species [4] and inhibits the formation of Cu⁺ species [21,46], which is regarded as the main active centers of CO adsorption over the CuO-CeO₂ catalysts [29,36]. This may be the main reason for the worst catalytic activity of CuC-Cr catalyst for selective oxidation of CO in H2-rich streams.

3.2.4. XPS

XPS investigation was conducted to provide information on the surface contents and the oxidation states of copper and cerium in the mixed oxides. The surface element contents and atomic ratios obtained by XPS are listed in Table 2. For CuO-CeO₂ catalysts doped with different transition metals except for Co, the surface contents of Cu are lower than that of CuC catalyst, which indicates more copper ions incorporate into the ceria lattice to form solid solution. Moreover, only the surface M/Cu atomic ratio of CuC-Mn catalyst is much higher than the theoretical atomic ratio of 0.2, implying that the introduction of Mn mainly exists on the ceria surface. Our previous work [44] has proved that manganese species on the ceria surface shows multiple oxidation states, which may improve the reducibility of catalysts for the faster electron transfer processes [35]. The surface M/Cu atomic ratio of CuC-Fe catalyst is only 0.01, which means almost all of iron ions incorporate into the ceria lattice instead of being distributed on the ceria surface. This also means that the shrinkage of the lattice parameter is mainly caused by the incorporation of iron ions. However, CuC-Co catalyst has the highest Cu content and very little of Co content on the surface, which may suggest that copper ions in ceria lattice are replaced by cobalt ions and then segregated from the lattice to aggregate on the ceria surface (Fig. 6).

The oxidation states of Ce are also analyzed by fitting the curves of Ce 3d spectra obtained from XPS measurements. As shown in Fig. 7, the curves of Ce 3d spectra are composed of eight peaks corresponding to four pairs of spin-orbit doublets [47]. The proportion of Ce³⁺ ions with regard to the total cerium is calculated from the ratio of the sum of areas of the Ce³⁺ species to the sum

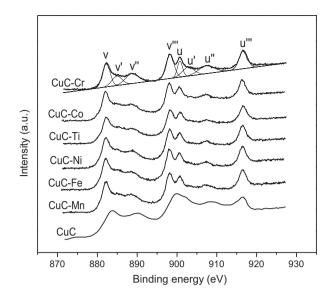
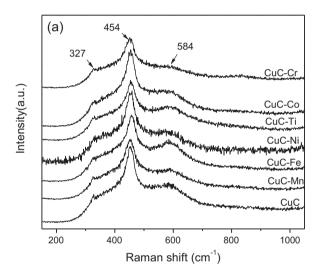


Fig. 6. Ce 3d XPS spectra for CuO-CeO₂ catalysts doped with transition metals.



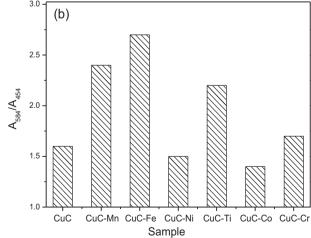


Fig. 7. UV-Raman patterns (a) and the A_{584}/A_{454} ratio (b) of CuO-CeO $_2$ catalysts doped with transition metals.

of areas of the total cerium species [47]. The relative concentration of Ce^{3+} $3d_{5/2}$ in Ce is obtained in Table 2 in the sequence of CuC-Mn > CuC-Fe > CuC-Ti > CuC > CuC-Ni > CuC-Co > CuC-Cr. It is known that the presence of Ce^{3+} is associated with the formation of oxygen vacancies [47,48]. Therefore, the addition of Mn, Fe and Ti favors the reduction of Ce^{4+} to Ce^{3+} and/or the formation of oxygen vacancy, which may lead $CuO-CeO_2$ catalyst to exhibit higher activity for selective oxidation of CO. The decrease of the Ce^{3+} content caused by the introduction of Ni, Co and Cr may be correlated to the increased crystallite size of CeO_2 , inasmuch as the larger crystallite size corresponds to the smaller concentration of exposed Ce^{3+} and the resultant oxygen vacancies [48].

3.2.5. UV-Raman

Raman spectroscopy was used to study the lattice structure for its sensitivity to both M-O bond arrangement and lattice defects, and the corresponding spectra of CuO-CeO2 catalysts doped with different transition metals are shown in Fig. 7(a). No obvious shifts in the band position are noted. All catalysts maintain a cubic phase in respect that a strong peak at 454 cm⁻¹, corresponding to the F_{2g} Raman vibration mode of the cubic fluorite-structure phase [$\overset{4}{4}$ 7,49], is observed. In addition to F_{2g} -like contribution, two new bands are observed for the samples at 584 and 327 cm⁻¹, respectively. The broad band at 584 cm⁻¹ corresponds to non-degenerate LO mode of ceria due to relaxation of symmetry rules, which is often linked to oxygen vacancies in the ceria lattice according to McBride et al. [49]. The other weak band at 327 cm⁻¹ could be attributed to the displacement of oxygen atoms from their ideal fluorite lattice positions [50]. No Raman lines attributed to copper oxide or dopant oxides could be observed owing to the incorporation of copper and dopants into the ceria lattice. Furthermore, the central locations of strong bands deviate from the 465 cm⁻¹ of the pure CeO₂ [49], which also indicate that copper and dopant ions incorporate into the ceria lattice to form solid solution. This is because the incorporated ions into the ceria lattice will induce the lattice to distort, which will influence the polarizability of the symmetrical stretching mode of [Ce-O₈] vibrational unit and result in the shift from that in the pure CeO₂ [51]. These results are in agreement with the analysis results of XRD that a solid solution is formed. Besides, according to the literature [52], the relative concentration of oxygen vacancies in the solid solution can be represented by the area ratio of peaks $584 \ and \ 454 \ cm^{-1}$ (noted as $A_{584}/A_{454})$, and the calculated results are depicted in Fig. 7(b). The ratios of A₅₈₄/A₄₅₄ is on the order of CuC-Fe > CuC-Mn > CuC-Ti > CuC-Cr > CuC > CuC-Ni > CuC-Co, indicating that the introduction of Mn, Fe and Ti increases the amount of oxygen vacancies in the ceria lattice. The reaction mechanism of CO oxidation on CeO2 is considered to be a redox reaction involving lattice oxygen and oxygen vacancies. Based on the results of both XPS and UV-Raman, one can deduce that the increasing of the lattice oxygen and oxygen vacancies will be conducive to CO oxidation. However, the decreasing amount of oxygen vacancies, induced by the addition of Ni and Co, may be because the presence of Ni and Co inhibits the substitutional incorporation of copper ions into the ceria lattice, which must be accompanied by the generation of oxygen vacancies ($Ce^{4+} + O^{2-} \leftrightarrow Cu^{2+} + V_{\ddot{O}}$; $V_{\ddot{O}}$ being a doubly ionized oxygen vacancy) [53].

3.2.6. In situ DRIFTS

DRIFTS experiments recorded under the simple $CO + O_2 + H_2$ reaction stream are displayed in Figs. 8–9. Bands formed under such a reactant stream are observed to be basically present in three distinct zones of wavenumber in the spectra. The first zone in the $3800-2650\,\mathrm{cm}^{-1}$ (not shown) displays bands mostly corresponding to the hydroxyl species. These include isolated hydroxyls and associated species [54,55]. A second zone below $1750\,\mathrm{cm}^{-1}$

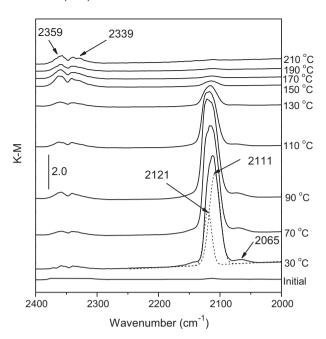


Fig. 8. DRIFTS spectra of $CuO-CeO_2$ catalyst recorded under the simple $CO+O_2+H_2$ reaction stream. An indicated in the right part, the bottom spectrum corresponds to the initial one prior to introduction of the reactant stream; the rest corresponds to spectra recorded every $20\,^{\circ}C$ from $30\,^{\circ}C$ to $210\,^{\circ}C$, from bottom to top.

(not shown) exhibits bands ascribed to carbonate, carboxylate or formate species [56]. Two above mentioned spectra zones of CuO–CeO₂ catalysts doped with different transition metals show little difference with those of CuO–CeO₂ catalyst.

The other zone in the 2400–2000 cm⁻¹ shows the formation of $CO_2(g)$ (the two rotational branches at 2359 and 2339 cm⁻¹, evolving in accordance with CO oxidation activity [36]) and carbonyl species (stretching region at 2200–2000 cm⁻¹). For CuO-CeO₂ catalyst, as shown in Fig. 8, there are multiple bands appearing in the 2200-2000 cm⁻¹, revealing that there is a spontaneous variation in the extent reduction of CuO-CeO2 at room temperature. As detailed in previous contributions [36,56,57], for the Cu^{n+} – CO system, regions of 2200–2140 cm⁻¹, 2140–2100 cm⁻¹ and 2100-2000 cm⁻¹ are typical for CO adsorption on Cu²⁺, Cu⁺ and Cu⁰ sites, respectively. Moreover, Cu²⁺-CO species is unstable and can be disregarded at room temperature [58]. The low-frequency band at 2065 cm⁻¹ is attributed to CO adsorption at small metallic copper clusters [59]. The high-frequency bands at 2130–2110 cm⁻¹ are considered to be due to CO adsorption at Cu⁺ sites, considering that Cu⁺-CO species detected on pure Cu₂O gives a main IR adsorption band at about 2127 cm⁻¹ [60] and the interaction between copper and ceria can make the band shift to the red according to previous contributions [27,36,56,61]. In addition, the attribution of adsorption center to Cu⁺ instead of metallic copper atoms is in agreement with their significantly high thermal stability [27]. The presence of these Cu⁺-CO species is consistent with the easy reduction copper in the catalysts, in agreement with the results of H2-TPR experiments (Fig. 5). As shown in Fig. 8, two bands corresponding to Cu⁺-carbonyls appear at 2111 cm⁻¹ and 2121 cm⁻¹. It is known that the relatively low frequency of these bands with respect to those expected for Cu⁺ carbonyls has been related to the interaction between those copper centers and the underlying ceria, suggesting a π -back-bond component in them, within the common σ bond- π back-bond scheme adopted to explain carbonyl bonds in this type of species [60,62]. The lower frequency of Cu⁺-carbonyl at 2111 cm⁻¹ than that at 2121 cm⁻¹ implies the presence of a stronger M-C bond and a weaker C-O bond [62], which reflects in a stronger red shift of the C-O stretching vibration and may be due to that partial copper

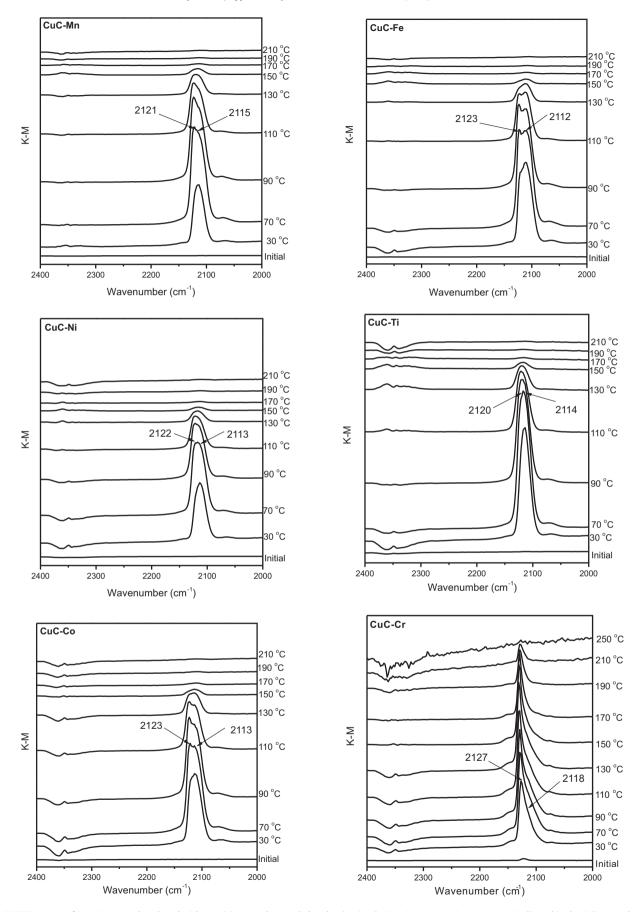


Fig. 9. DRIFTS spectra of CuO-CeO₂ catalyst doped with transition metals recorded under the simple CO+O₂+H₂ reaction stream. An indicated in the right part, the bottom spectrum corresponds to the initial one prior to introduction of the reactant stream; the rest corresponds to spectra recorded every 20 °C from 30 °C to 210 °C, from bottom to top.

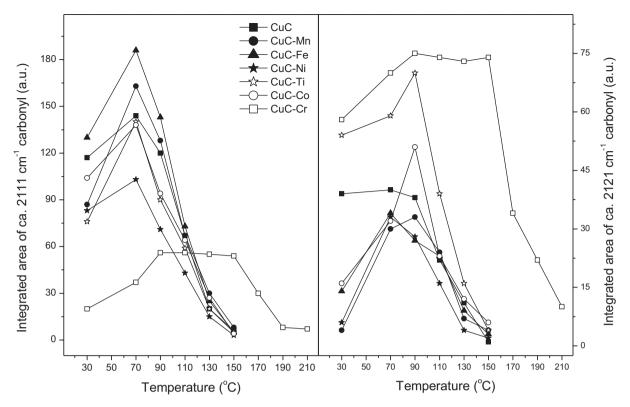


Fig. 10. Intensity of the Cu^+ -carbonyls as a function of reaction temperature under the indicated $CO + O_2 + H_2$ reaction mixtures.

oxides are likely to have a stronger interaction with the ceria support [36,61]. Therefore, Cu⁺-carbonyl at 2111 cm⁻¹ is related to the copper species exhibiting a stronger interaction with ceria while that at 2121 cm⁻¹ is related to the isolated copper species on the ceria surface and/or copper species possessing a weaker interaction with ceria.

For CuO-CeO₂ catalyst, the intensity of two bands at 2111 cm⁻¹ and 2121 cm⁻¹ first increases and then reaches a maximum at 70 °C. With further increasing the reaction temperature, these two peaks are weakened and completely disappear at 170 °C. The same phenomenon occurs on the CuO-CeO2 catalysts doped with different transition metals. As shown in Fig. 9, the bands at 2111 cm⁻¹ and 2121 cm⁻¹ slightly shift to higher wavenumber in the presence of different transition metals, suggesting a lower influence of Cu-Ce interaction on the red shift of Cu⁺-carbonyls frequency. Moreover, for CuC-Cr catalyst, the bands of Cu⁺-carbonyls at 2118 cm⁻¹ and 2127 cm⁻¹ possesses the maximum degree of blue shift, indicating π -back-bond component responsible for the red shift would be seriously hindered by the presence of Cr in the sample. The fact also means CuC-Cr catalyst shows the weakest interaction between copper and ceria, which is in good agreement with the H₂-TPR results. In addition, as reported in literature [27], the intensity of these bands is correlated to the CO oxidation activity of the catalysts. To further investigate the relationship between two Cu⁺-carbonyls and catalytic activity for CO selective oxidation in H₂-rich streams, evolution of the intensity of two Cu⁺-carbonyls with the reaction temperature is displayed in Fig. 10. The sequence of the intensity of band at $2111 \,\mathrm{cm}^{-1}$ is $CuC-Fe > CuC-Mn > CuC > CuC-Ti \approx CuC-Co > CuC-Ni > CuC-Cr$, 2121 cm⁻¹ while that of band at $CuC-Cr > CuC-Ti > CuC-Co > CuC > CuC-Fe \approx CuC-Ni \approx CuC-Mn$. Obviously, the variation of the intensity of band at 2111 cm⁻¹ is basically consistent with that of catalytic activity, whereas that of band at 2121 cm⁻¹ is contrary to the catalytic activity, which indicates that a strong interaction between copper and ceria favors catalytic activity for CO selective oxidation. CuC–Cr catalyst shows the largest integrated area of band at 2121 cm⁻¹ and the smallest integrated area of band at 2111 cm⁻¹, which may be the most important reason for the poor catalytic performance of CuC–Cr catalyst.

4. Conclusions

In this work, $CuO-CeO_2$ catalysts doped by different transition metals (Mn, Fe, Ni, Ti, Co and Cr) were prepared by hydrothermal method. The catalytic activity for selective oxidation of CO in H_2 -rich streams follows the sequence of $CuC-Mn \approx CuC-Fe > CuC-Ti > CuC-Ni > CuC > CuC-Co > CuC-Cr$.

CuC-Mn catalyst exhibits the widest temperature window, about 40 °C, from 110 to 140 °C. CuC-Fe catalyst has the best lowtemperature catalytic activity. The superior catalytic performance of CuC-Mn and CuC-Fe catalysts originates from the enhanced interaction between copper and ceria, owing to the formation of more Cu⁺ and oxygen vacancies in the solid solution framework. The doping of Ni and Ti promotes the catalytic activity to a certain extent, according to the wider temperature windows of 30 °C, from 120 to 140 °C for CuC-Ti and CuC-Ni catalysts. However, the introduction of Co and Cr inhibits the catalytic activity of CuO-CeO2 for selective oxidation of CO. The results of XRD and XPS show that the poor catalytic activity of CuC-Co catalyst is mainly ascribed to the substitution of introduced cobalt ions for copper ions in ceria lattice, resulting in the segregation of copper ions from the lattice and the consequent aggregation on the ceria surface. The results of H₂-TPR and DRIFTS analysis indicate that the introduction of Cr into CuO-CeO₂ catalyst greatly weakens the interaction between copper and ceria. The weakened interaction decreases the reducibility of copper species and inhibits the formation of Cu⁺, which accounts for the lowest catalytic performance of CuC-Cr catalyst for selective oxidation of CO in H2-rich streams.

Acknowledgements

We gratefully acknowledge the financial support from the Ministry of Science and Technology of China (No. 2011AA03A406) as well as Science and Technology Department of Zhejiang Province (No. 2009R50020).

Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at doi:10.1016/j.apcatb.2011.08.010.

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